# Leak - Proof Flow & Control The Best Partner for Value Creation Solution Partner



# **Needle Valves**



SNV50



SNV<sub>60</sub>

SNV50 Needle Valves

# **ISNV50 Series** Integral Bonnet Needle Valves

# **Features**

- Pressure rating up to 5000psi(344bar)@100°F(38°C).
- Temperature rating from -65°F(38°C) to 450°F(232°C). with standard PTFE packing, and up to 600°F (315°C). with optional PEEK packing.
- Choice of materials: Standard S316 and available in alloy 400 and Brass.
- · Available sour Gas service per NACE MR0175.
- Every valve is 100% factory tested with the Nitrogen @1000psi.

# Design

- Applications : General purpose gas, water and oil.
- · Variety stem tips include Vee, Regulating and Soft-seat with Kel-F.
- Orifice sizes: from 0.08in(2.0mm) to 0.375in(9.5mm).
- Flow Coefficients(Cv): from 0.09 to 1.8.
- · Forged body with straight and angle patterns.
- Panel mounting: from 3.17mm to 6.35mm.
- Stem threads are rolled and hard chrome-plated for maximum service life.
- Packing materials : Standard PTFE and optional PEEK packing for high temperature.
- · Packing nut enables easy external adjustments to ensure leak-free stem seal.
- Variety of End connections include S-LOK. NPT & ISO threads Male/Female.
- Standard Round handle is Black Phenolic Knop and optional Bar Handle with S316.

# **Technical Data**

# Temperature - Working Pressure

The class rating and rated working pressure are the way that ASME standards simplify the design process.

The pressure rating is governed by the allowable stress for each different material group, class rating and service temperature.

ASME Mate	ASME Material Group		TABLE 2-2.2		N/A		E 2-3.4
ASME CLASS Rating		2080		N	/A	1500	
Material Name		S316		Brass		Alloy 400	
Temperature @pressure, °F (°C)		psig	(bar)	psig	(bar)	psig	(bar)
	100°F ( 38°C)	5000	(344)	3000	(206)	3000	(206)
	200°F ( 93°C)	4295	(295)	2350	(161)	2640	(181)
65°F ( 54°C) to	300°F (148°C)	3875	(266)	2050	(141)	2470	(170)
-65°F (-54°C) up to	350°F (176°C)	3710	(255)	1470	(101)	2430	(167)
	400°F (204°C)	3560	(245)	390	( 26 )	2390	(164)
	450°F (232°C)	3435	(236)		-	2380	(163)

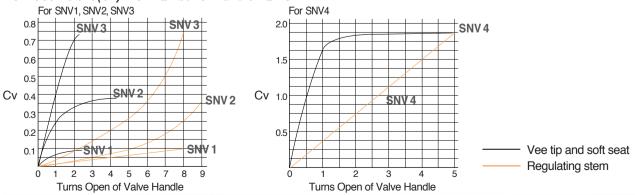
Pressure ratings of valves with S-LOK end connections are determined by the tubing material and wall thickness.

Note Pressure rating of valve is sometimes limited to the working pressure of pipe ends and the tubing connected.

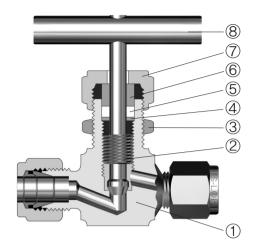
### Temperature & Pressure Rating with Packing and Body Material

remperature (	Temperature & Fressure Hating with Facking and body material										
		with PTFE pac	king (Standard)	with PEEK packing (Optional)							
Valve Material	Stem	Temperature ${}^{\circ}F({}^{\circ}C)$	Pressure Rating @100°F (37°C)	Temperature °F (°C)	Pressure @Temp. Rating psig (bar)						
Stainless	Metal to metal (Vee & Regulating)	-65°F to 450°F (-54°C to 232°C)	5000 psig	-65°F to 600°F (-54°C to 315°C)	3130 psig						
Steel S316	Soft Seat (Kel-F)	-65°F to 200°F (-54°C to 93°C)	(344bar)	-65°F to 200°F (-54°Cto 93°C)	(215bar)						
Brass	Metal to metal (Vee & Regulating)	-65°F to 400°F (-54°C to 204°C)	3000 psig	-65°F to 400°F (-54°C to 204°C)	3000 psig						
DIASS	Soft Seat (Kel-F)	-65°F to 200°F (-54°C to 93°C)	(206bar)	-65°F to 200°F (-54℃to 93℃)	(206bar)						
Alloy 400	Metal to metal (Vee & Regulating)	-65°F to 450°F (-54°C to 232°C)	3000 psig	-65°F to 500°F (-54°C to 260°C)	2370 psig						
(Monel)	Soft Seat (Kel-F)	-65°F to 200°F (-54°C to 93°C)	(206bar)	-65°F to 200°F (-54°C to 93°C)	(162bar)						

### Flow Coefficient (Cv) with Number of Handle Turns



Needle Valves SNV50



# **Materials of Construction**

Item		Description	Mate	erial / ASTM	Specification						
пеш		S316 BRAS		BRASS	Alloy 400						
1	Body		S316	Brass	Alloy 400/B564						
		Vee Stem	Chrome								
2	2 Stem	Soft Seat Stem	plated	S316	Alloy R-405/B164						
		Regulating Stem	S316								
2a	Stem T	ip (Soft Seat)	Kel-F(PCTFE)								
3	Panel N	lut	S316	Brass	Alloy R-405/B164						
4	Packing	g Ring	S316	Brass	Alloy R-405/B164						
5	Packing	]	Stand	lard PTFE, C	ptional PEEK						
6	Grand		S316	Brass	Alloy R-405/B164						
7	Packing	y Nut	S316	Brass	S316						
8	Knop H	andle		Black pheno	lic knop						
ð	Bar Ha	ndle	S 316								
9	Set scre	ew	Set screw Nickel cadmium plated steel								

Wetted parts are listed in orange color. Standard Lubrication: Fluorocarbon based.

# Mounting as standard

Body Size		SNV1	SNV3	SNV4				
Panel Hole	)	13.5	5mm	19.8mm	26.0mm			
Panel Mount	Min		3.17mm					
Thickness	Max		6.35	mm				

Caution: Packing adjustments may be required during the valve is mounted.

# · Sour Gas Service

-Sour Gas Service is provided to meet NACE Standard MR 0175.

### · Handle

- -Black phenolic knop is standard all body valves.
- -Stainless Steel bar is available as an option.

# Choice of Stem Tip's available

Vee Stem	Regulating Stem	Soft Seat
For pressure tightness even at elevaed temperatures	For flow rate control	For repetitive shut-off

# Testing

- -Every valve is factory tested for bubble-tight leakage at both seat and stem packing with nitrogen at 1000psi(69bar).
- -Seats have a maximum allowable leak rate of 0.1sccm **Hydrostatic Shell tests** is performed optional with water at 1.5 times the working pressure.

# Safety in Valve Selection

-When selecting a valve, the total system design must be considered to ensure safe, trouble-free performance. Valve function, materials compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibility of the system designer and user.

Caution: Packing adjustments may be required during the valve's service life.

Extreme Temperature fluctuations may require packing nut adjustment.

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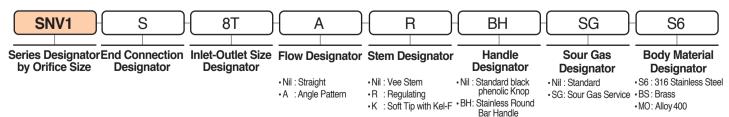
# **Ordering Information and Table of Dimensions**



	Valve	Orifice	Cv	End Co	nnection				Dime	ensions	(mm)			
Ordering Number (mm) CV Inlet Outlet		Α	В	L	L <sub>1</sub>	L <sub>2</sub>	E	D	Н	H <sub>1</sub>				
	F-2N			1/8" Female NPT				42	21	21				
	M-2N			1/8" Male NPT		1	21	42	04	20				
SNV1	MS-2N2T	2.0	0.09	1/8" Male NPT	1/8" S-LOK	61		47	21	26	9.5	11	35	32
	S-2T			1/8" S-LOK		26	52	26	26					
	S-3M			3mm S-LOK			20	52	20	20				
	F-2N			1/8" Female NPT	•		21	42	21	21				
	M-2N			1/8" Male NPT				42						
	M-4N			1/4" Male NPT			25	50	25	25				45
SNV2	MS-4N4T	4.4	0.37	1/4" Male NPT	1/4" S-LOK	61		54		28.8	9.5	11	35	
	S-6M-			6mm S-LOK			29	57.6	28.8	28.8				
	S-4T-			1/4" S-LOK										
	S-8M			8mm S-LOK			30	59.2	29.6	29.6				
	F-4N	_		1/4" Female NPT		-	28 77 29						47	64
	F-4R	_		1/4" Female ISO				56	28	28				
	MF-4N			1/4" Male NPT	1/4" Female NPT									
	MS-4N6T	_		1/4" Male NPT	3/8" S-LOK			61.2		33.2	13	13.5		
<b></b>	M-6N	_		3/8" Male NPT				58		29				
SNV3	MS-6N6T	6.4	0.73	3/8" Male NPT	3/8" S-LOK	77		62.2	29	33.2				
	MS-6N8T	-		3/8" Male NPT	1/2" S-LOK			65		36				
	M-10M	-		10mm S-LOK		-	33	66.4	33.2	33.2				
	S-6T	-		3/8″ S-LOK		-		-						
	S-12M	-		12mm S-LOK		-	36	72	36	36				
	S-8T			1/2″ S-LOK										
	F-6N	-		3/8″ Female NPT		-								
	F-6R	-		3/8″ Female ISO	rapered	-								
	F-8N	-		1/2" Female NPT	Tanarad	-								76
SNV4	F-8R	9.5	1.80	1/2" Female ISO	rapered	99	38	76	38	38	19	19	63	
	M-8N			1/2" Male NPT 1/2" Male NPT	1/0" Famala NIDT									
	MF-8N	-		1/2" Naie NPT	1/2" Female NPT									
	S-8T	-					49	49 97 48.5	49 97 48.5 48.5					
	S-12T			3/4" S-LOK										

All dimensions shown are for reference only and are subject to change. Dimensions with S-LOK nuts are in finger-fight position. Patterns: To order angle pattern, use-A as a suffix to the valve ordering number. Example: SNV1-F-2N-A

# Ordering Information



# **SNV60 Series** Integral Bonnet Needle Valves

# **Features**

- Pressure rating up to 6000psi(413bar)@100°F(38°C).
- •Temperature rating from -65°F(38°C) to 450°F(232°C) with standard PTFE packing, and up to 600°F(315°C) with optional PEEK packing.
- •Choice of materials: Standard S316 and available in alloy 400.
- Available Sour Gas service per NACE MR 0175.
- Every valve is 100% factory tested with the Nitrogen @1000psi (69bar).

# Design

- Applications: General purpose gas, water and oil.
- Two-piece chevron-style PTFE stem packing design with compensating disc springs.
- Compact and rugged design.
- Variety stem tips include Vee, and Soft-seat with Kel-F.
- •Orifice sizes: from 0.17in(4.3mm) to 0.25in(6.3mm).
- Flow Coefficients (Cv): from 0.37 to 0.73.
- Bar stock body with straight and angle patterns.
- Stem threads are hard chrome-plated for maximum service life.
- Packing materials: Standard PTFE and optional PEEK packing for high temperature.
- Packing nut enables easy external adjustments to ensure leak-free stem seal.
- Variety of End connections include S-LOK, NPT & ISO threads Male/Female.
- Standard Bar Handle with S316.

# **Technical Data**

### • Temperature-Working Pressure

	Pressure	ure Rating	
Description	ANSI Group	2.2	3.4
	ANSI Class	2500	2500
	Materials	S316	Alloy 400
-65°F (-54	°C)100°F(38°C)	6000	5000
	200°F ( 93°C)	5160	4400
	300°F (148°C)	4660	4120
	350°F (176°C)	4470	4060
	400°F (204°C)	4280	3980
	450°F (232°C)	4130	3970

<sup>▶</sup> Pressure ratings of valves with S-LOK end connections are determined by the tubing material and wall thickness. For more information about pressure ratings of valves with tube fitting end connections.

# Temperature and Pressure Ratings

Body Material	Stem Tip	Temperature Rating	Pressure Rating @-65°F to 100°F (-54°Cto 38°C)		
316	Vee	-65°F to 450°F (-54°Cto 232°C)	6000psig		
Stainless Steel	Soft Seat (Kel-F)	-65°F to 200°F (-54°Cto 93°C)	oooopsig		
Alloy 400	Vee	-65°F to 450°F (-54°Cto 232°C)	E000poig		
(Monel)	Soft Seat (Kel-F)	-65°F to 200°F (-54°Cto 93°C)	5000psig		

<sup>►</sup> The above ratings are for standard valve with PTFE packing. For optional packing materials, refer to the table shown below.

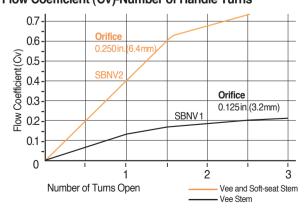
Extreame temperature fluctuations may require packing adjustment.

# Temperature-Pressure Rating with Packing and Body Materials

Pocking Material	Body Materialp	Temperature Rating	Pressure Rating @-65°F to 100°F (-54°Cto 38°C)	
PTFE	316 Stainless Steel	-65°F to 450°F	4130psig	
(Standard)	Alloy 400*	(-54°Cto 232°C)	3970psig	
DEEK	316 Stainless Steel	-65°F to 600°F (-54°Cto 315°C)	3760psig	
PEEK	Alloy 400*	-65°F to 500°F (-54°Cto 260°C)	3960psig	

Not applicable over 500°F (260°C), PEEK is not recommended for service with aromatic heat transfer fluids or concentrated sulfuric and nitric acids.

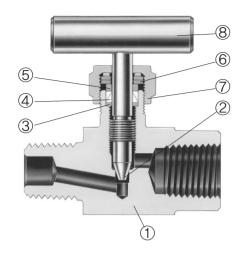
# Flow Coefficient (Cv)-Number of Handle Turns



Note Pressure rating of valve is sometimes limited to the working pressure of pipe ends and the tubing connected.

<sup>▶</sup>Other limitations may apply.

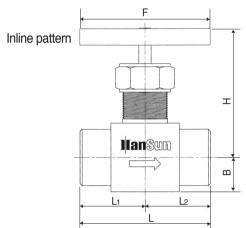
SNV60 Needle Valves

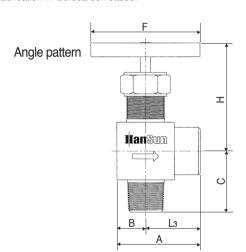


# **Materials of Construction**

Item		Description	Material / ASTI	M Specification		
пеш		Description	S316	Alloy 400		
1	Body		S316	Alloy 400/B564		
2	Stem Vee Stem		Chrome plated	Alloy D 405 / D 164		
_	Stem	Soft Seat Stem	S316	Alloy R-405/B164		
2a	Stem T	ip (Soft Set)	Kel-F(PCTFE)			
3	Packing	Ring	S316	Alloy R-405/B164		
4	Packing	]	Standard PTFE	, Optional PEEK		
5	Grand S316		S316	Alloy R-405/B164		
6	Packing	Packing Spring 17-7PH				
7	Packing Nut		S3	16		
8	Bar Handle		S316	Alloy R-405/B164		

Wetted parts are listed in orange color. Standard Lubrication : Fluorocarbon based.





# **Ordering Information and Table of Dimensions**

Valve Orifice C. End Connection Dimensions (m									( )					
	/alve	Orifice	Cv	End Cor	nection				Dime	nsions				
Orderin	Ordering Number (mm)			Inlet	Outlet	L	L <sub>1</sub>	L <sub>2</sub>	Lз	Α	В	С	Н	F
	F-4N			1/4" Female NPT		47.8	23.9	23.9	25.4	36.6		25.4		
-	F-4R			1/4" Male NPT		47.0	20.3	20.0	20.4	00.0		23.4		
	M-4N	3.2	0.21	1/4" Male NPT	/4" Male NPT		24.6	24.6	-	-	11.2	-	42.2	44.5
SDINVI	MF-4N	3.2	0.21	1/4" Male NPT	1/4" Female NPT	48.5	24.6	23.9	25.4	36.6	11.2	26.2	42.2	77.5
	MS-4N4T			1/4" Male NPT		55.8	24.6	31.2	28.7 39.9			26.2		
	S-4T			1/4" S-LOK	1/4" S-LOK	62.5	31.2	31.2	28.7	39.9		29.5		
	F-6N			3/8" Female NPT 1/2" Female NPT		CO F	04.0			40.0		31.8		
	F-8N							04.0	21.0			35.8		
	F-8R			1/2" Female ISO		63.5	31.8	31.8	31.8	48.6		33.6		
SBNV2	MF-6N	6.4	0.73	3/8" Male NPT	3/8" Female NPT						16.8	31.0	58.7	64
SDINVZ	MF-8N	0.4	0.73	1/2" Male NPT	1/2" Female NPT	64.8	33.0				10.6	35.8	30.7	04
	MF-12N8N			3/4" Male NPT	1/2" Female NPT	63.5	31.8		-	-		-		
	S-6T			3/8" S-LOK		78.2	39.1	39.1	-	-		-		
	S-8T			1/2" S-LOK		83.8	41.9	41.9	-	-		-		

Dimension shown are for reference only, subject to change.

Needle Valves SNV60

### Sour Gas Service

-Sour Gas Service is provided to meet NACE Standard MR 0175.

### Handle

- -Stainless Steel bar handle is standard all body valves.
- -Black phenolic knop is standard for soft seat stem valves.

# Testing

- -Every valve is factory tested for bubble-tight leakage at both seat and stem packing with nitrogen at 1000psi(69bar).
- -Seats have a maximum allowable leak rate of 0.1 sccm **Hydrostatic Shell tests** is performed optional with water at 1.5 times the working Pressure.

# · Safety in Valve Selection

-When selecting a valve, the total system design must be considered to ensure safe, trouble-free performance. Valve function, materials compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibility of the system designer and user.

# Ordering Information

